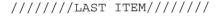
AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT					1. CONTRACT ID CODE		PAGE OF PAGES 1   2	
2. AMENDMENT/MODIFICATION NO. 0002		3. EFFECTIVE DATE 13 June 2003	4. REQUISITION/PURCHAS	SE RE	3			
6. ISSUED BY	CODE		7. ADMINISTERED BY (If	MINISTERED BY (If other than Item 6) CODE				
U.S. ARMY ENGINEER DISTRIC CORPS OF ENGINEERS 4101 JEFFERSON PLAZA, N.E. ALBUQUERQUE, NEW MEXICO								
8. NAME AND ADDRESS OF CONTRACTOR	(No., street	county, State and ZIP Code)		(√)	9A. AMENDMI	A. AMENDMENT OF SOLICITATION NO.		
					DACA47-03	DACA47-03-R-0017		
				×	9B. DATED (SEE ITEM 11) 22 May 2003			
					-		TRACTS/ORDER	
					10B. DATED	(SEE ITEM 13)		
CODE	TUICIT	FACILITY CODE	A MACAUDAMENTO, OF CO	21.10	ITATIONIC			
11.	THIS ITE	M ONLY APPLIES TO	AMENDMENTS OF SO	OLIC				
The above numbered solicitation is ame tended.	ended as se	t forth in Item 14. The hou	r and date specified for receip	ot of	Offers is e	xtended, X is	s not ex-	
Offers must acknowledge receipt of this ame	endment pri	or to the hour and date spe	ecified in the solicitation or as	s ame	nded, by one of	the following r	methods:	
(a) By completing Items 8 and 15, and return submitted; or (c) By separate letter or telegrament TO BE RECEIVED AT THE PLACE DES IN REJECTION OF YOUR OFFER. If by virtue letter, provided each telegram or letter make	m which in IGNATED F of this ame	icludes a reference to the s OR THE RECEIPT OF OFFER Indment you desire to chan	RS PRIOR TO THE HOUR AND ge an offer already submitted	umber DAT d, suc	rs. FAILURE OF TE SPECIFIED M Th change may b	YOUR ACKNOV AY RESULT be made by tele	VLEDG- gram or	
12. ACCOUNTING AND APPROPRIATION DA	ATA (If requ	ired)						
			DIFICATIONS OF CON DER NO. AS DESCRIBE			S,		
(/ ) A. THIS CHANGE ORDER IS ISSUED PTRACT ORDER NO. IN ITEM 10A.	URSUANT	TO: (Specify authority) THE	CHANGES SET FORTH IN IT	EM 14	ARE MADE IN	THE CON-		
B. THE ABOVE NUMBERED CONTRAC appropriation date, etc.) SET FORTH	T/ORDER IS IN ITEM 14	MODIFIED TO REFLECT T , PURSUANT TO THE AUT	HE ADMINISTRATIVE CHANG HORITY OF FAR 43.103(b).	GES	(such as changes i	n paying office,		
C. THIS SUPPLEMENTAL AGREEMENT	IS ENTERE	D INTO PURSUANT TO AU	THORITY OF:					
D. OTHER (Specify type of modification and	d authority)							
E. IMPORTANT: Contractor i	s not,	is required to sig	n this document and re	turn	Co	opies to the	issuing office.	
14. DESCRIPTION OF AMENDMENT/MODIFIC	CATION (O	rganized by UCF section headi	ings, including solicitation/contra	ict su	bject matter where	feasible.)		
PROJECT: FY03 SURVIVAL EQ	UIPMEN	T SHOP, HOLLOMA	AN AIR FORCE BASE	, OT	ERO COUN	TY, NEW N	MEXICO	
1. This is Amendment No. 2 to Sol into the specifications and drawings				e fo	llowing revis	ions shall be	incorporated	
Except as provided herein, all terms and con and effect.	ditions of t	he document referenced in	Item 9A or 10A, as heretofor	re cha	anged, remains (	unchanged and	in full force	
15A. NAME AND TITLE OF SIGNER (Type or	print)		16A. NAME AND TITLE O	F COI	NTRACTING OF	FICER (Type or p	print)	
15B. CONTRACTOR/OFFEROR		15C. DATE SIGNED		AMEI	RICA		16C. DATE SIGNED	
(Signature of person authorized to sign)			BY(Signatur	e of (	Contracting Office	cer)		

- 2. SECTION 00110, SUBMISSION REQUIREMENTS AND INSTRUCTIONS: On page 20 of 167, in paragraph d.  $\underline{\text{Tab D}}$ , subparagraph 2)  $\underline{\text{Schedule}}$ , in the fourth line, change "Assume an NTP date of September 15, 2003." to read "Assume an NTP date of between 15 and 30 August 2003."
- 3. SPECIFICATIONS: Delete the following listed pages and substitute the pages attached hereto. On the revised pages, for convenience, changes are emphasized by the amendment number in parentheses before and after changes from the previous issue. All portions of the revised (or new) pages shall apply whether or not changes have been indicated.

Delete Page	Insert Page
02754-3	02754-3
02754-6	02754-6
02754-12	02754-12
02754-15	02754-15

- 4. DRAWING CHANGES: The following drawings shall be revised as stated below. Bidders are requested to change their drawings for bidding purposes. Successful bidder drawings will be issued to the successful bidder.
- a. Sequence No 6, Sheet No. C4, SITE PLAN. Delete Keyed Note No. 14 in its entirety and replace with the following: "14. New curb around existing dry well manhole of existing sanitary sewer lift station. See Sheet C10 and "Survival Equipment Shop Lift Station Dry Well Modification Plan" drawing for details."
- b. Sequence No. 12, Sheet No. C10, UTILITY DETAILS II. Add detail "Survival Equipment Shop Lift Station Dry Well Modification Plan", attached hereto, to Sequence No. 12.
- c. Sequence No. 43, Sheet No. S1, FOUNDATION AND GENERAL NOTES. In the "Concrete and Foundation Notes", Note No. 1, second sentence, change the part that reads "...exterior footings for a depth of 8'-9" below the bottom of footings." to read "...exterior footings for a depth of 8'-0" below the bottom of footings.".



COE CRD-C 572

(1974) Corps of Engineers Specifications for Polyvinylchloride Waterstop

NATIONAL READY-MIXED CONCRETE ASSOCIATION (NRMCA)

NRMCA CPMB 100

(1990) Concrete Plant Standards

#### 1.2 SYSTEM DESCRIPTION

This section is intended to stand alone for construction of concrete (rigid) pavement. However, where the construction covered herein interfaces with other sections, the construction at each interface shall conform to the requirements of both this section and the other section, including tolerances for both.

(2) a. The concrete pavement may be cast-in-place or placed by use of a paver-finisher.

(2)

## 1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals having an "FIO" designation are for information only. The following shall be submitted in accordance with Section 01330 - SUBMITTAL PROCEDURES:

SD-03 Product Data

Equipment; FIO.

Manufacturer's literature on the concrete plant; mixing equipment; hauling equipment; placing and finishing, and curing equipment; at least 7 days prior to start of paving.

Paving; FIO.

Paving Schedules at least 7 days prior to start of paving.

Mixture Proportions; G.

The report of the Contractor's mixture proportioning studies showing the proportions of all ingredients and supporting information on aggregate and other materials that will be used in the manufacture of concrete, at least 14 days prior to commencing concrete placing operations.

## 1.4 EQUIPMENT

## 1.4.1 Batching and Mixing

The batching plant shall conform to NRMCA CPMB 100, the equipment requirements in ASTM C 94, and as specified. Water shall not be weighed or measured cumulatively with another ingredient. All concrete materials batching shall meet ASTM C 94 requirements. Batching, mixers, mixing time, permitted reduction of mixing time, and concrete uniformity shall meet the requirements of ASTM C 94, and shall be documented in the initial weekly QC Report.

#### 2.2 AGGREGATES

## 2.2.1 Holloman AFB Special Concrete Requirements

Due to the sulfate attack and Alkali-Silica Reactivity, the following requirements apply to all concrete used at Holloman AFB:

- a) Course and fine aggregates to be used for concrete production shall have a measured expansion equal to or less than 0.08 percent when tested using ASTM C 1260 modified to incorporate the mix design proportions of cementitious materials.
- b) Coarse and fine aggregates shall be washed. Aggregate shall be evaluated and tested by the Contractor for alkali-aggregate reactivity in accordance with ASTM C 1260 (Modified). The modifications include measures address sulfate attack. ASTM C 1260 shall be modified as follows:
- (1) Utilize Type V low alkali cement and Class "F" fly ash in combination as the cementitious material for the test.
- (2) Project Class "F" fly ash shall be used at a rate of 30 percent of the total cementitious material by mass.

(2)

The maximum allowable expansion shall not exceed 0.08% at 16 days. The results of such testing and investigation shall be submitted to the Contracting Officer for evaluation and acceptance.

Aggregates shall consist of clean, hard, uncoated particles meeting the requirements of ASTM C 33, including deleterious materials, abrasion loss and soundness requirements of ASTM C 33, and other requirements specified herein. Aggregate not having a satisfactory demonstrable service record shall have a durability factor of 50 or more when subjected to freezing and thawing in concrete in accordance with ASTM C 666.

In addition to the grading requirements specified for coarse aggregate and for fine aggregate, the combined aggregate grading shall meet the following requirements.

- a. If necessary, a blending aggregate shall be used to meet the required combined grading. This blending aggregate shall be batched separately. The combined grading of all aggregates used, in the proportions selected, shall be computed on the basis of cumulative percent retained on each sieve specified for fine and coarse aggregate.
- b. The materials selected and the proportions used shall be such that when the Coarseness Factor (CF) and the Workability Factor (W) are plotted on a diagram as described in d. below, the point thus determined shall fall within the parallelogram described therein.

#### 3.3 CONCRETE PRODUCTION

# 3.3.1 General Requirements

(2) Concrete shall be placed within 45 minutes from the time cement has been (2) charged into the mixing drum, except that if the ambient temperature is above 32 degrees C (90 degrees F) the time shall be reduced to 30 minutes. Every load of concrete delivered to the paving site shall be accompanied by a batch ticket from the operator of the batching plant. Tickets shall show at least the mass, or volume, of all ingredients in each batch delivered, the water meter and revolution meter reading on truck mixers and the time of day. Tickets shall be delivered to the placing foreman who shall keep them on file and deliver them to the Government daily.

# 3.3.2 Transporting and Transfer-Spreading Operations

Non-agitating equipment shall be used only on smooth roads and for haul time less than 15 minutes. Equipment shall be allowed to operate on the underlying material only if no damage is done to the underlying material and its degree of compaction. Any disturbance to the underlying material that does occur shall be corrected before the paver-finisher reaches the location of the disturbance and the equipment shall be replaced or procedures changed to prevent any future damage. Additional water may be added to truck mixers to bring the slump within the specified range provided the mixture water-cement ratio is not exceeded.

# 3.4 PAVING

Pavement shall be constructed with paving and finishing equipment utilizing fixed forms or slipforms or cast-in-place using fixed forms.

# 3.4.1 Consolidation

The paver vibrators shall be inserted into the concrete not closer to the underlying material than 50 mm (2 inches). The vibrators or any tamping units in front of the paver shall be automatically controlled so that they shall be stopped immediately as forward motion ceases. Excessive vibration shall not be permitted. Concrete in small, odd-shaped slabs or in locations inaccessible to the paver mounted vibration equipment shall be vibrated with a hand-operated immersion vibrator. Vibrators shall not be used to transport or spread the concrete.

(2)

## 3.4.2 Operation

When the paver is operated between or adjacent to previously constructed pavement (fill-in lanes), provisions shall be made to prevent damage to the previously constructed pavement, including keeping the existing pavement surface free of any debris, and placing rubber mats beneath the paver tracks. Transversely oscillating screeds and extrusion plates shall overlap the existing pavement the minimum possible, but in no case more than 200 mm (8 inches).

used only on cast-in-place slabs and in the event of a breakdown of the (2) mechanical finishing equipment. Supplemental hand finishing for machine finished pavement shall be kept to an absolute minimum. Equipment to be used for supplemental hand finishing shall primarily be 3 to 4 m (10 to 12 feet) cutting straightedges; only very sparing use of bull floats shall be allowed. At no time shall water be added to the surface of the slab in any way, except for fog (mist) sprays to prevent plastic shrinkage cracking.

### 3.5.1 Machine Finishing With Fixed Forms

The machine shall be designed to ride the forms. Machines that cause displacement of the forms shall be replaced. The machine shall make only one pass over each area of pavement. If the equipment and procedures do not produce a surface of uniform texture, true to grade, in one pass, the operation shall be immediately stopped and the equipment, mixture, and procedures adjusted as necessary.

#### 3.5.2 Surface Correction

While the concrete is still plastic, irregularities and marks in the pavement surface shall be eliminated by means of cutting straightedges, 3 to 4 m (10 to 12 feet) in length. Depressions shall be filled with freshly mixed concrete, struck off, consolidated, and refinished. Projections above the required elevation shall also be struck off and refinished. Long-handled, flat "bull floats" shall be used sparingly and only as necessary to correct minor, scattered surface defects. Finishing with hand floats and trowels shall be held to the absolute minimum necessary. Joints and edges shall not be overfinished.

(2)

## 3.5.3 Hand Finishing

Hand finishing operations shall be used only for cast-in-place slabs as specified previously. Grate tampers (jitterbugs) shall not be used. As soon as placed and vibrated, the concrete shall be struck off and screeded. The surface shall be tamped with a strike-off and tamping screed, or vibratory screed. Immediately following the final tamping of the surface, the pavement shall be floated longitudinally. Long-handled, flat bull floats shall be used sparingly and only as necessary to correct surface defects. Finishing with hand floats and trowels shall be held to the absolute minimum necessary. Joints and edges shall not be overfinished. No water shall be added to the pavement during finishing operations.

## 3.5.4 Texturing

Before the surface sheen has disappeared and before the concrete hardens, the surface of the pavement shall be given a texture as described herein. After curing is complete, all textured surfaces shall be thoroughly power broomed to remove all debris. Any type of transverse texturing shall produce grooves in straight lines across each lane within a tolerance of plus or minus 13 mm (1/2 inch) of a true line. The concrete in areas of recesses for tie-down anchors, lighting fixtures, and other outlets in the

